



TECHNICAL DATA SHEET

Product Name

SCG HDPE

Product Type

Natural HDPE for Cable Extrusion

Product Grade

H520W

Product Description

SCG HDPE H520W is a natural high density polyethylene that is designed for filler rod and color strip in wire and cable application. This grade does not contain UV stabilizer, the additional of a suitable UV stabilizer is required when used as color strip application or natural, colorable jacketing compound for outdoor cable application. H520W provides excellent extrusion speed with good mechanical properties and good surface appearance.

Notice : H520W is not recommended for primary insulation of electrical/telecommunication cable.

Typical Application

- Filler rod
- Color strip*
- Natural, colorable jacketing compound

Product Characteristics

- Good surface appearance
- Good mechanical properties
- High extrusion speed

*The color strip and natural or colorable jacketing compound for outdoor cable application requires adding up a proper UV stabilizer to exhibit UV resistance

Physical Properties

Property	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190 °C, 2.16 kg	0.8	g/10 min
Density (Base resin)	ASTM D 1505	0.950	g/cm ³
Tensile Strength at Yield	ASTM D 638 @ speed 50 mm/min	23	MPa
Tensile Strength at Break	ASTM D 638 @ speed 50 mm/min	34	MPa
Elongation at Break	ASTM D 638 @ speed 50 mm/min	>400	%
Flexural Modulus	ASTM D 790	>800	MPa
ESCR (50°C, 10% Igepal, F0)	ASTM D 1693	≥500	Hrs
Oxidation Induction Time	ASTM D 3895 @ 200 °C	>50	min
Dielectric Constant, 1 MHz	ASTM D 1531	2.32	-
Dissipation Factor, 1 MHz	ASTM D 1531	0.00006	-
DC Volume Resistivity	ASTM D 257	10 ¹⁶	ohm.cm
Dielectric Strength	ASTM D149	20	kV/mm

Note: the given values are typical value measured on the product. Values herein are not to be constructed as a product specification.



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Processing Guidelines

For extrusion of SCG HDPE H520W, It is recommended to use with the screw giving good homogenization without excessive shear. Standard PE screws have proven satisfactorily which provide good result. Recommended melt temperature is 160-180 °C.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Natural pellet

Product Packaging

- 25 kg loose bag
- 25 kg bag on pallet
- 750 kg big bag

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.



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Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Plastics/SCG Performance Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Material Safety Datasheet
 - Statement on compliance to food contact regulations

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials.